

G150
MAINTENANCE PROGRAM



MAXIMUM TIME BETWEEN EACH MAINTENANCE 4 MONTHS															
	YEAR 1			YEAR 2			YEAR 3			YEAR 4			YEAR 5		
CYCLES	10 000	20 000	30 000	40 000	50 000	60 000	70 000	80 000	90 000	100 000	110 000	120 000	130 000	140 000	150 000
MAINTENANCE TYPE	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	Overall control	At the end of the fifth year GENERAL REVISION
MAINTENANCE TYPE	A	A		A	A		A	A		A	A		A	A	
MAINTENANCE TYPE			B			B			B			B			
MAINTENANCE TYPE						C						C			
MAINTENANCE TYPE									D						

A	Replacement of the components listed in table A.
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B	Replacement of the components listed in table B.
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C	Replacement of the components listed in table C.
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D	Replacement of the components listed in table D.
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Overall control	Report the data referring to the number of Cycles.
	Control of all the functions of the most important components of the machine: pumps, grinder, steam expansion valve, volumetric meters, probes, pressure sensor (pressure switch), correct sealing of the internal and external hoses of the machine, electrical connections. Control of the components can be done through the Test Program to be carried out on the machine verifiable on the display.
	Powder fan: cleaning of the circuit.
	Brew unit: cleaning of the unit and control of the filters. Cleaning of coffee chute. Milk circuit: clean the foamer if needed. Regulate the air flow, in case.
	Control settings: Make sure that all the parameters set for each selection are always correct, check the degree of grinding and the weight of the coffee powder for each single or double dose of both grinders, check the data set for each display function .
	Water hardness check and correct softener operation. Inspection for leakages in the hydraulic circuit.



Overall control			
Description of the Service to Be Performed			TIME
See Previous Chart			50 mins
MAINTENANCE TYPE A			
Description of the Service to Be Performed	QTY	CODE	TIME
Cleaning Coffee Circuit			30 mins
Cleaning Milk Circuit			
Drainage Cleaning Behind the Brew Unit			
Gray Drainage Channel Cleaning			
Coffee Channel Cleaning			
Hot water Dispenser Cleaning			
Replace Coffee Brewer Filters			
MAINTENANCE TYPE B			
Description of the Service to Be Performed	QTY	CODE	TIME
Replace Milk Foamer and Milk Hoses	1	20PMK01-B	30 mins
Clean Coffee Doser			
Replace Injection EV Coffee	1		
Mixer			
Replace Instant Mixer V-Ring	1		
Replace Injection Shaft O-Ring	1		
Brewer			
Replace Brew Group	1		
MAINTENANCE TYPE C			
Description of the Service to Be Performed	QTY	CODE	TIME
Replace Grinder Blades	4	20PMK01-C	60 mins
Replace Microswitch Coffee Doser	2		
Mixer			
Replace Mixer O-Ring	1		
Replace Mixer Wheel	1		
Replace Hot Water Shaft	1		
Replace Mixer Convoyer	1		
MAINTENANCE TYPE D			
Description of the Service to Be Performed	QTY	CODE	TIME
Replace Coffee Brewer Motor	1	20PMK01-D	65 mins
Replace Grinder Motor	2		
Replace Powder Motors	1		
Replace Doser Assembly	2		
Replace Mixer Motor	1		
Replace Coffee Brewer	1		