



La Radosa 1-Step MAINTENANCE PROGRAM



	25000 DOSES	50000 DOSES	100000 DOSES
MAINTENANCE TYPE	Overall control	Overall control	Overall control
MAINTENANCE TYPE	A	B	C

A	Replacement of the components listed in table A.
B	Replacement of the components listed in table B.
C	Replacement of the components listed in table C.

Overall control	Check the powder canister, empty the powder canisters, clean with neutral detergent
	Check the liquid drip tray , clean with neutral detergent , check the liquid discharge tube if mounted, verify the correct operation of the drip tray presence sensor
	Check the programmed beverages erogation: verify that the quality of doses deliverred from the machine has the required standard
	Check the coffee ground bin, clean with neutral detergent, verify the correct operation of the coffee ground bin presence sensor
	Check the water inlet tube
	Check/replace the water filter - softner

La Radiosa 1-Step

PREVENTIVE MAINTENANCE PART KITS



Overall control

Description of the Service to Be Performed				TIME
See previous chart				15 mins
MAINTENANCE TYPE A				
Replace the Following Parts	PART NUMBER	QTY	CODE	TIME
O-Ring 2025	0V0782	1	24PMK01-A	30 mins
Gasket O-Ring 1.9x2.4	254650	1		
O-Ring (Small)	094611	1		
Gasket for 2021	253984	1		
Coffee Filter ø47.8 - M001.88	264396	2		
Screw, M4x10, Socket Cap With Thread Lock	261474	1		
Screw, TS M4x10	259503	1		
Guar or 149 VMQ Silicone -Red-	264399	2		
O-Ring Whipper Housing	0V0776	1		
O-Ring for Whipper Bush Seal	0V0775	1		
Bushing Seal for Whipper Assembly	097917	1		
Transparent Hose 4x8	253714	2		
O-Ring - FE/KAR/KO/OP/91	257077	2		
Gasket OR 2015 1, 78x3, 68	256296	1		

MAINTENANCE TYPE B

Replace the Following Parts	PART NUMBER	QTY	CODE	TIME
O-Ring (Small)	094611	4	24PMK01-B	50 mins
Gasket for 2021	253984	1		
Lower Piston Z4000 21gr	264225	1		
Upper Piston	264222	1		
Gasket O-Ring 1.9x2.4	254650	1		
Guar Or 149 VMQ Silicone -Red-	264399	2		
Coffee Filter Ø47.8 - M001.88	264396	2		
Screw, M4x10, Socket Cap With Thread Lock	261474	1		
Screw, TS M4x10	259503	1		
Fresh Brew Tilted Nozzle	260455	1		
Diverter Coffee Nozzle	256315	1		
Coffee Nozzle Wide	256314	2		
Soluble Powder Nozzle	255117	1		
Mixer Ventilator	252729	1		
O-Ring Whipper Housing	0V0776	1		
O-Ring for Whipper Bush Seal	0V0775	1		
Bushing Seal for Whipper Assembly	097917	1		
Silicone Hose 5x9 - Blue -	254565-1	1		
Silicone Hose 3x6 - Blue -	254566	1		
Grinder Blade - 16 -	254469	4		
Gasket Lip DE068	256294	1		
Gasket Lip DE093	256295	1		
Transparent Hose 4x8	253714	2		
Cappuccinatore Assembly	264324	1		
O-Ring - Z4000	0V0782	1		
O-Ring - FE/KAR/KO/OP/91	257077	2		
Gasket OR 78x3	256296	1		

MAINTENANCE TYPE C

Replace the Following Parts	PART NUMBER	QTY	CODE	TIME
Ins. Z4000 Es 20 Gr Stainless Steel	264393	1	24PMK01-C	60 mins
Brewer Motor - CA/KR/KAR/LR	254552	1		
Pin - Brew Group - Z4000 - 9100/LR	255084	1		
Switch & Harness - Z4000	298173	1		
D.1.2 Volumetric Counter	261525	1		
O-Ring (Small)	094611	3		
Fitting Straight Cyl. 6-1/8	257047	7		
Union L-6 x 1/8	256280	3		
Safety Valve 12bar PPSU TEF-6-6	264316	1		
Water Inlet - Kalea/G150	264321	1		
5 Sol. Valve Assembly	259928	1		
Rubber Holder Union 1/8' (Brass)	095529	2		
O-Ring Gasket, #2031	094594	3		
Hose Holder Fitting 0.9 mm	261654	1		
2-Way Parker 24V Solenoid Valve	262801	2		
24V 3-Way Solenoid -D.3-	261962	2		
Non-Return Valve PPSU TEF-6-6	264315	2		
3Bar-F/M-1/8g Safety Valve	264346	1		
Diverter Coffee Nozzle	256315	1		
Coffee Nozzle Wide	256314	2		
Mixer Ventilator	252729	1		
Suction Tray Cover	251767	1		
Box Extraction	256325	1		
Mixer Conveyor	251874	1		
Mixer Flange	251869	1		
Disk	099889	1		
Silicone Hose 5x9 -Blue-	254565-1	1		
Silicone Hose 3x6 -Blue-	254566	1		
Grinder Blade - KOB/CA/KA/91/LR	254469	4		
Grinder Belt - CA/KR/OP/91/LR	298152	2		
Gasket -Waste- KAR/KAL/LR	256294	1		
Gasket -Waste- KAR/KAL/LR	256295	1		
Teflon Pipe 3x6	252658	2		
Silicone Hose 5x9 -Brown-	097510	2		
Silicone Hose 6x12 -Brown-	097512	1		
Air Valve	264322	1		
Silencer W Rest	264314	1		
L Shape Fitting	264317	1		
Straight Connector	258886	1		
Check Valve Air	257316	1		
Transparent Hose 4x8	253714	2		
Cappuccinatore Assembly	264324	1		
Nozzle Dist. Assembly	264323	1		