



Vetro 3G Maintenance Program



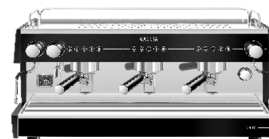
	YEAR 1	YEAR 2	YEAR 3	YEAR 4
MAINTENANCE TYPE	Overall control	Overall control	Overall control	Overall control
MAINTENANCE TYPE	A	A	A	A
MAINTENANCE TYPE		B	B	
MAINTENANCE TYPE			C	

A	Replacement of the components listed in table A.
B	Replacement of the components listed in table B.
C	Replacement of the components listed in table C.

Overall control	Perform group rinse cycle with cleaning detergent
	Check boiler temperature and adjust if necessary
	Check doses for single and double coffees and adjust if necessary
	Check pump pressure and adjust if necessary
	Clean and grease pump by-pass if necessary
	Check machine drainage
	Check steam taps cleanliness
	Replace all parts in table A

Vetro 3G

Maintenance Type & Part Kits



Overall control				
Description of the Service to Be Performed				TIME
See Previous Chart				30 mins
MAINTENANCE TYPE A				
Description of the Service to Be Performed	QTY	PART NUMBER	CODE	TIME
Group head			21PMK01-3SA	30 mins
Filter Holder Gasket	3	01652809		
Group Shower	3	02610004		
Single Coffee Basket	1	08672000		
Double Coffee Basket	3	08672500		
Filter Holder Spring	4	11214301		
MAINTENANCE TYPE B				
Description of the Service to Be Performed	QTY	PART NUMBER	CODE	TIME
Group Head			21PMK01-3SB	60 mins
Group Head Filter Kit	3	NT0029		
Boiler				
Heat Exchanger Injector	3	08426700		
Boiler Water Level Probe	1	0441.090816		
Pump Inlet Filter	1	08297900		
Compensation Valve Ass	1	08514600		
Copper Washer	2	01626804		
PRV	1	08074701		
Steam Arm				
Steam Arm Protector	2	08339000		
Steam Diffuser	2	08207400		
Hot Water Tap				
Water Outlet Mesh Assembly	1	09000325		
MAINTENANCE TYPE C				
Description of the Service to Be Performed	QTY	PART NUMBER	CODE	TIME
Group Head			21PMK01-3SC	60 mins
Group Solenoid Valve	3	08194814		
Steam Taps				
O-Ring	4	03070802		
Tap Shaft Assembly	2	08799900		
Tap Cap	2	08389710		
Fixed Pawl	2	08389500		
Mobile Pawl	2	08389600		
Hydraulic Circuit				
Boiler Solenoid Valve	1	08239105		
Flowmeter Reel	3	0571.050126A		
Flowmeter O-Ring	3	057.050131		